



Installation Instruction Sheet

Part # 12-7713
Polaris Scrambler XP 850 H.O. (2013)
EVO UTILITY Series Full System

**BIG GUN TFI POWER BOX
RECOMMENDED WITH USE OF THIS EXHAUST.**



Parts Included

- 1 - Muffer
- 1 - Head pipe
- 1 - Vortex Quiet Insert
- 1 - Spark Arrestor
- 2 - Exhaust Spring
- 2 - 8mm x 35mm Bolt
- 2 - 8mm Lock Nut
- 2 - 8mm Washer

Removal of Stock Exhaust

1. Remove the springs that secure the muffer to the head pipe.
2. Slide the muffer out off of the two rubber grommets. (Fig 1 & 2)
3. Remove the seat. (Fig. 3)
4. Remove the right side plastic engine cover.
5. Remove the right side panel.
6. Remove the plastic head pipe heat shield.
7. Remove the head pipe from the vehicle. Retain the nuts and washers for re-assembly.

Installation of Big Gun Exhaust

1. Slide new head pipe through the body and into the exhaust ports. Attach it using the retained nuts and washers. Do not tighten at this time.
2. Slide the new muffer on to the head pipe using the two supplied bolts, nuts, and washers, bolting it in the stock location on the inside of the stock mount. (You might have to loosen the stock mount bolts.) The washer goes against the rubber side. Do not tighten the bolts at this time. (Fig. 4)
3. Make sure the alignment of the muffer is straight. Now tighten the head pipe and muffer mounting nuts and bolts.
4. Reinstall the side cover, panel, and plastic heat shield, in reverse order.

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